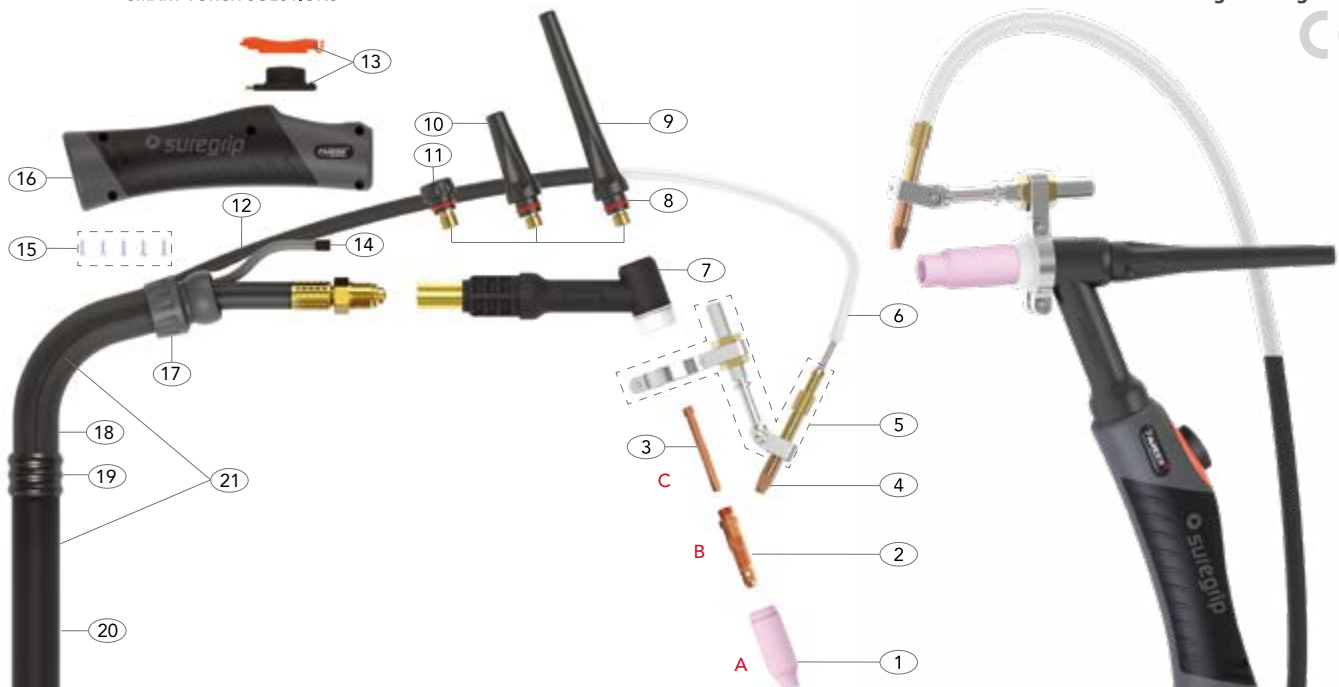


SGTCW 26 Cold-Wire Suregrip One Tig Torch Range

Rating: 180A DC, 125A AC @ 35% duty cycle. Electrode Size: 1.0-4.0mm / 0.040"-5/32"

Air-Cooled Tig Welding Torch



Model

Description	Part No.
Cold-Wire Suregrip One Torch Package	12.5ft
	SGTCW26-QS1-12-SL-QGS1

Alternative torch packages can be configured using the configurator on page 58-65

Spare Parts

Part No.	Description
1 P10N48	Standard Ceramic Cup
2 P10N32	Standard Collet Body
3 P10N24	Standard Collet
4 PB2505-10	Contact Tip 1.0mm
5 PCWT172618SC-SPK	CW Torch Body Clamp Assembly
6 SRS-70-ID6MM-40	Insulation Tube 400mm
7 PCW26	Torch Body CWT
8 P98W18	Back Cap 'O' Ring
9 P57Y02	Back Cap Long
10 P300M	Back Cap Medium
11 P57Y04	Back Cap Short
12 PB5008M-40	Outer Liner 4mt
13 PER1MS	Momentary Kit

Part No.	Description
14 PERSWL4	Trigger Lead 12.5ft
15 PERSP1	Screw Pack
16 PERH200	Suregrip Large Ergo Tig Handle
17 PERKJ200	Large Knuckle Joint and Lock Nut
18 PHWERLC200-08	Leather Cover x 0.8mt
19 PCWJK200	Jointing Repair Kit
20 PHWERNCL-32	Neoprene Cover x 3.2mt
21 PHWERC0200-40	Sheath x 12.5ft Inc Leather Cover

For more information please refer to the following sections:

- Master Wear Parts Table Pages 68-74
- Wear Parts Configuration Table Pages 83-88
- Rear-End / Cable Parts Pages 89-94

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Air-Cooled Tig Welding Torch



Wear Parts

A Standard Ceramic Cups

Part No.	Description	Size	Bore A	
			mm	inch
P10N44	Standard Ceramic Cup	12	19	3/4
P10N45	Standard Ceramic Cup	10	16	5/8
P10N46	Standard Ceramic Cup	8	12.5	1/2
P10N47	Standard Ceramic Cup	7	11	7/16
P10N48	Standard Ceramic Cup	6	10	3/8
P10N49	Standard Ceramic Cup	5	8	5/16
P10N50	Standard Ceramic Cup	4	6	1/4

C Standard Collets

Part No.	Description	Electrode Size	
		mm	inch
P10N22	Standard Collet	1.0	0.040
P10N23	Standard Collet	1.6	1/16
P10N23M	Standard Collet	2.0	5/64
P10N24	Standard Collet	2.4	3/32
P10N25	Standard Collet	3.2	1/8

B Standard Collet Bodies

Part No.	Description	Electrode Size	
		mm	inch
P10N30	Standard Collet Body	1.0	0.040
P10N31	Standard Collet Body	1.6	1/16
P10N31M	Standard Collet Body	2.0	5/64
P10N32	Standard Collet Body	2.4	3/32
P10N28	Standard Collet Body	3.2	1/8