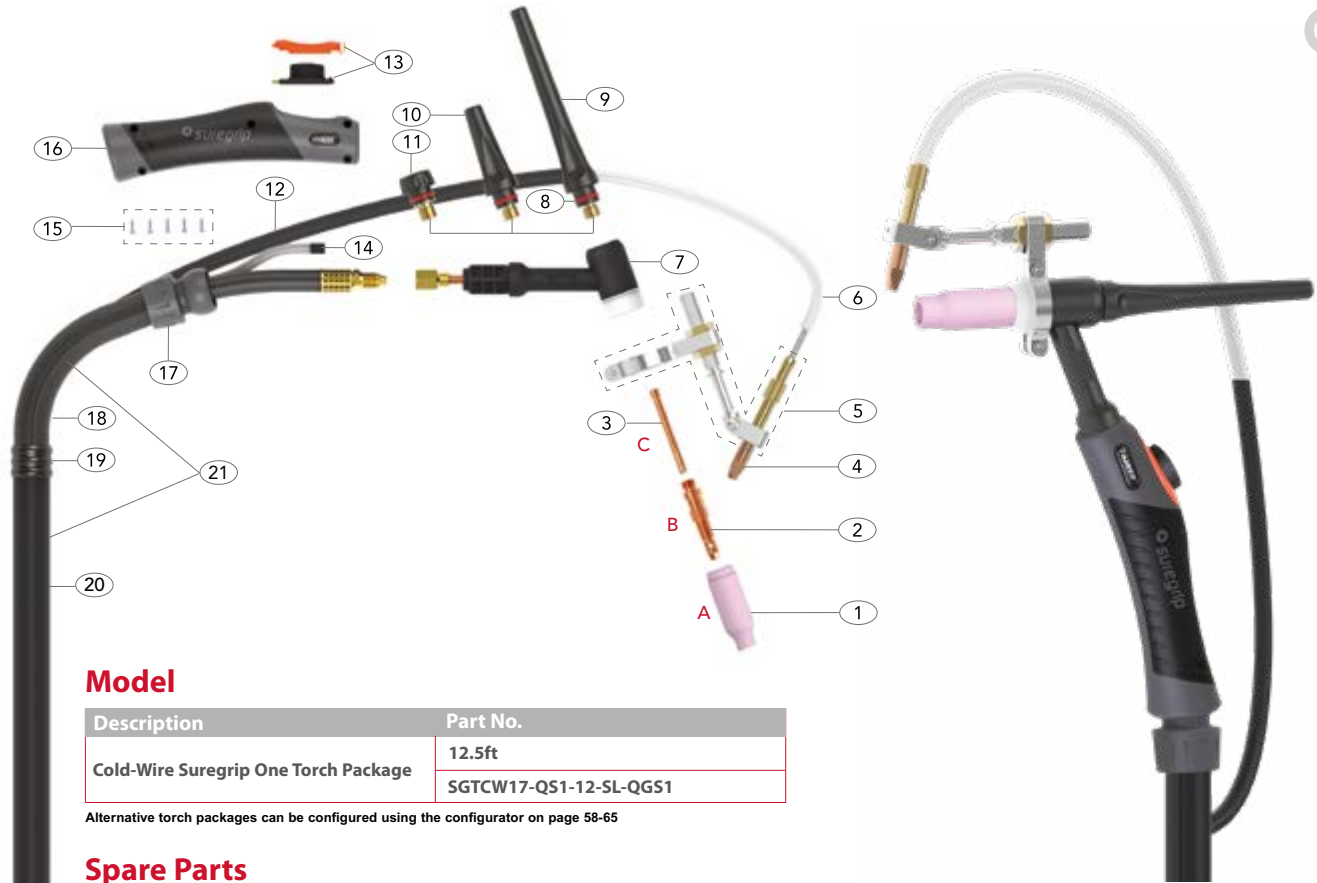


SGTCW 17 Cold-Wire Suregrip One Tig Torch Range

Rating: 150A DC, 105A AC @ 35% duty cycle. Electrode Size: 1.0-3.2mm / 0.040"-1/8"

Air-Cooled Tig Welding Torch



Model

Description	Part No.
Cold-Wire Suregrip One Torch Package	12.5ft SGTCW17-QS1-12-SL-QGS1

Alternative torch packages can be configured using the configurator on page 58-65

Spare Parts

Part No.	Description
1	P10N47 Standard Ceramic Cup
2	P10N31M Standard Collet Body
3	P10N23M Standard Collet
4	PB2505-10 Contact Tip 1.0mm
5	PCWT172618SC-SPK CW Torch Body Clamp Assembly
6	SRS-70-ID6MM-40 Insulation Tube 400mm
7	PCW17 Torch Body CWT
8	P98W18 Back Cap 'O' Ring
9	P57Y02 Back Cap Long
10	P300M Back Cap Medium
11	P57Y04 Back Cap Short
12	PB5008M-40 Outer Liner 4mt
13	PER1MS Momentary Kit

Part No.	Description
14	PERSWL4 Trigger Lead 12.5ft
15	PERSP1 Screw Pack
16	PERH100 Suregrip Small Ergo Tig Handle
17	PERKJ100 Small Knuckle Joint and Lock Nut
18	PHWERLC100-08 Leather Cover x 0.8mt
19	PCWJK100 Jointing Repair Kit
20	PHWERNCS-32 Neoprene Cover x 3.2mt
21	PHWERC0100-40 Sheath x 12.5ft Inc Leather Cover

For more information please refer to the following sections:

- Master Wear Parts Table Pages 68-74
- Wear Parts Configuration Table Pages 83-88
- Rear-End / Cable Parts Pages 89-94

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Rating: 150A DC, 105A AC @ 35% duty cycle. Electrode Size: 1.0-3.2mm / 0.040"-1/8"

Air-Cooled Tig Welding Torch



Wear Parts

A Standard Ceramic Cups

Part No.	Description	Size	Bore A	
			mm	inch
P10N44	Standard Ceramic Cup	12	19	3/4
P10N45	Standard Ceramic Cup	10	16	5/8
P10N46	Standard Ceramic Cup	8	12.5	1/2
P10N47	Standard Ceramic Cup	7	11	7/16
P10N48	Standard Ceramic Cup	6	10	3/8
P10N49	Standard Ceramic Cup	5	8	5/16
P10N50	Standard Ceramic Cup	4	6	1/4

C Standard Collets

Part No.	Description	Electrode Size	
		mm	inch
P10N22	Standard Collet	1.0	0.040
P10N23	Standard Collet	1.6	1/16
P10N23M	Standard Collet	2.0	5/64
P10N24	Standard Collet	2.4	3/32
P10N25	Standard Collet	3.2	1/8

B Standard Collet Bodies

Part No.	Description	Electrode Size	
		mm	inch
P10N30	Standard Collet Body	1.0	0.040
P10N31	Standard Collet Body	1.6	1/16
P10N31M	Standard Collet Body	2.0	5/64
P10N32	Standard Collet Body	2.4	3/32
P10N28	Standard Collet Body	3.2	1/8